

**Wisconsin Department of Natural Resources
Natural Resources Board Agenda Item**

SUBJECT: Ratify the department’s determination that a firearm restriction is necessary to protect public safety on land purchased with Knowles-Nelson Stewardship funds in the Town of Merton in Waukesha County.

FOR: August 2021 BOARD MEETING

TO BE PRESENTED BY: James W. Lemke, Real Estate Section Chief

SUMMARY:

Pursuant to s. 23.0916(3)(c), Wis. Stats., and consistent with NR 52.05, Wis. Admin. Code, the department is requesting board approval that a firearm restriction is necessary to protect public safety on a 6.59-acre parcel in the Town of Merton that was purchased with Knowles-Nelson Stewardship funds.

In 2005, the Wisconsin Department of Natural Resources purchased a 6.59-acre parcel on North Lake in the town of Merton, Waukesha County, in part with Knowles-Nelson Stewardship Program funds. The department is currently developing carry-in public boating access on this land and proposes to implement a firearm restriction on the property.

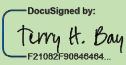
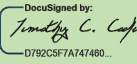
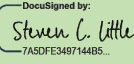
The property includes 233 feet of frontage on North Lake, as well as wetland habitat. The department is developing additional infrastructure for the carry-in access, including adding a fishing pier and additional trailer and vehicle parking stalls. Wisconsin law requires a person to be at least 100 yards from a residential home in order to legally discharge a firearm while on state lands (s. 941.20(1)(d), Wis. Stats.) The Town of Merton further prohibits discharging a firearm within 200 yards from a building devoted to human occupancy.

The high density of residential homes along the parcel boundary would block out a significant portion of this property to legal firearm discharge. As such the department is proposing that the firearm restriction on this property is necessary to protect public safety. The department has examined the following factors in making this determination: narrow width of the property, proximity of private homes to the property, and the property is adjacent to a public waterway.

RECOMMENDATION: That the Board approve the department’s determination that a firearm restriction is necessary to protect public safety on land purchased with Knowles-Nelson Stewardship funds in the Town of Merton in Waukesha County.

LIST OF ATTACHED MATERIALS (Check all that are applicable):

- Background Memo**
- Maps and Documents**

Approved By	Signature	Date
Terry H. Bay Bureau Director		7/28/2021 3:09 PM CDT
Timothy C. Cooke Internal Services Division Administrator		7/28/2021 3:13 PM CDT
Preston D. Cole, Secretary		8/3/2021 2:46 PM CDT

By: Steven C. Little

CORRESPONDENCE/MEMORANDUM

DATE: July 27, 2021

TO: Natural Resources Board

FROM: Secretary Preston D. Cole

SUBJECT: **Request for the ratification of the department's determination that a firearm restriction is necessary to protect public safety on land purchased with Knowles-Nelson Stewardship funds in the Town of Merton in Waukesha County.**

In accordance with s. 23.0916(3)(c), Wis. Stats., the Department requests that the Board ratify a determination that a firearm restriction is necessary on 6.59 acres of land in the Town of Merton, Waukesha County.

1. PROJECT DETAILS:

In 2005, the Wisconsin Department of Natural Resources (Department) purchased 6.59 acres from Thomas and Elaine Kraus for \$1,125,000 for the Statewide Public Access program. Knowles-Nelson Stewardship funds were used for \$405,000 of the purchase price. The Department's intent was to create a full-service public boat access site for North Lake. These plans met with opposition in 2010 which resulted in a petition and contested case hearing. As a result of this dispute, the Department postponed development of this property.

Over the course of the next several years, an alternative option was presented to the Department to create a public boat landing located in the northeast portion of the lake. The Department spent some time investigating this site and determined the site did not meet the interest of the Department, particularly because of high development needs, questionable soils, year-round access concerns and overall limited boat access. This was communicated to the landowners holding that property, along with new plans to develop a carry-in public access site on existing Department-owned lands.

In fall of 2020, Department leadership met with representatives of the Reddellen Road Neighborhood Association and the North Lake Management District to share information about the Department's plans. The Conceptual Plan attached in Appendix A includes the development of a parking area, a floating kayak launch area and a fishing pier. The fishing pier (plans attached as Appendix B) will also provide a place to launch small watercraft. The floating kayak launchpad will facilitate the launching of paddling vessels, including kayaks.

The North Lake Access Development Team (Team) was formed in November of 2020 to gather knowledge and experience across Department programs including representatives from water resources, law enforcement, engineering, parks, wildlife, fisheries, lands, NHI, real estate and forestry. Team members include John Budzinski, Jason Fritz, Lynn Hust, James Jackley, Brian Jacquette, James Lemke, Marcus Medina, Travis Schroeder, Michelle Scott, Michael Sieger, Lance Stock, Laura Stremick-Thompson, Peter Wood and Benjamin Heussner. The Team identified safety concerns and highly recommended the implementation of a firearm restriction on the Whitey Kraus North Lake Access Carry-In site. This property was purchased with 36% stewardship funding, requiring adherence to NR 52, Wis. Admin. Code. Law enforcement staff led by Marcus Medina, Jason Roberts and Mike Katzenberg drafted a Safety Team Analysis of NBOAs for the property which is attached in Appendix C. The report concluded that hunting with firearms should be prohibited on the site. A Public Notice was posted on GovDelivery on March 4, 2021, which is attached in Appendix D. Four public comments were received, which are included on the attached Appendix E.

NBOA DETERMINATION

Nature-based outdoor activities (NBOAs) are defined in s. NR 52.02(7), Wis. Adm. Code, as hunting, trapping, fishing, hiking, or cross-country skiing. The department proposes to prohibit hunting with firearms on the North Lake property. The Southeast Regional Public Safety Team, comprised of Wardens Marcus Medina, Jason Roberts and Mike Katzenberg, determined that the prohibition on these activities is necessary to protect public safety. This determination is based the following factors:

- The primary purpose of the project (public access to water and recreational opportunities);
- Town ordinance prohibiting discharging firearms within 200 feet of a residence;

- The size, shape, and location of the parcel; and
- Proximity to residential homes and roadways and adjacent to public waterway.

RECOMMENDED:

DocuSigned by:
Terry H. Bay
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7/28/2021 | 3:09 PM CDT

Terry H. Bay, Bureau Director, Bureau of Facilities and Lands

Date

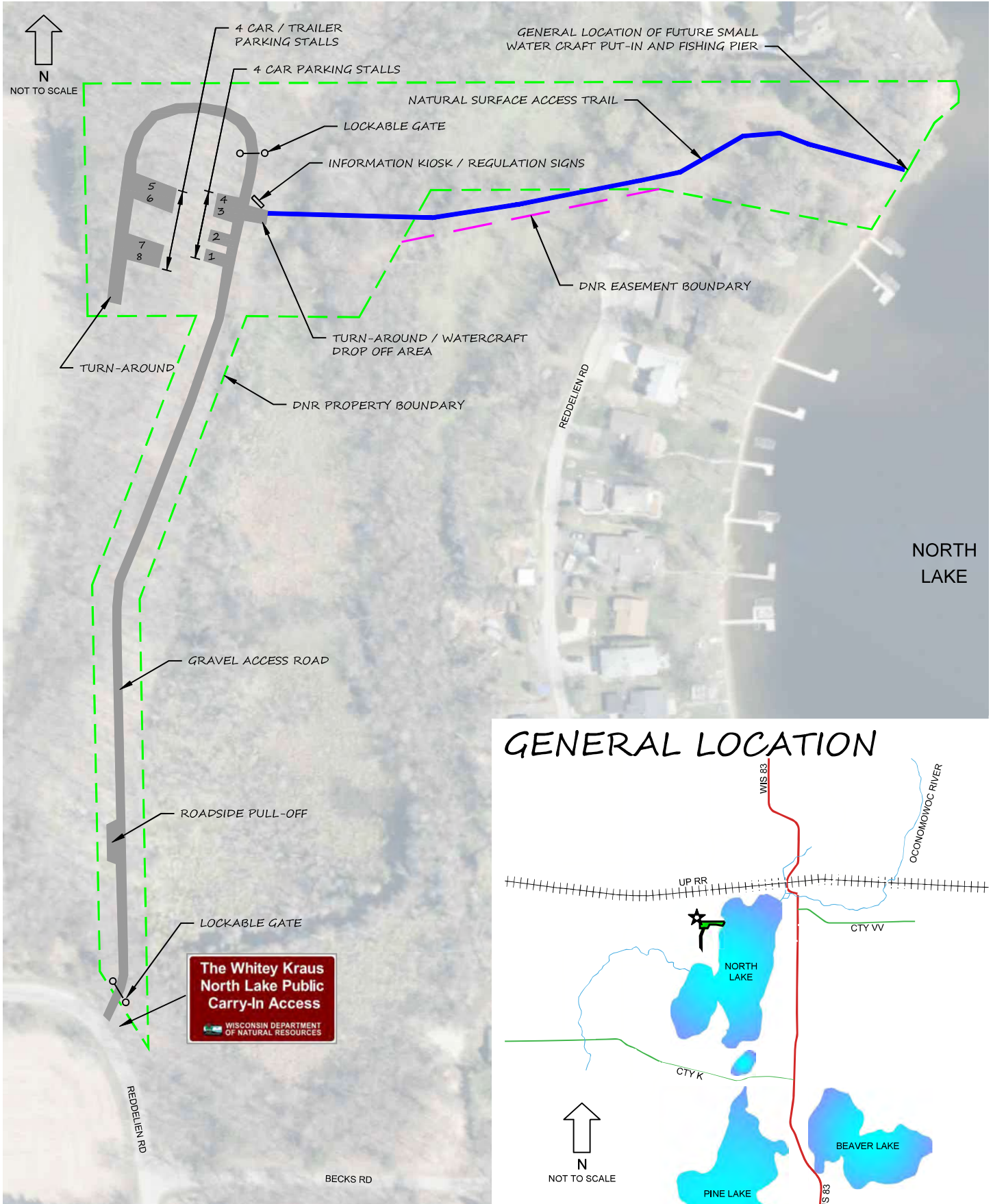
DocuSigned by:
Timothy C. Cooke
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7/28/2021 | 3:13 PM CDT

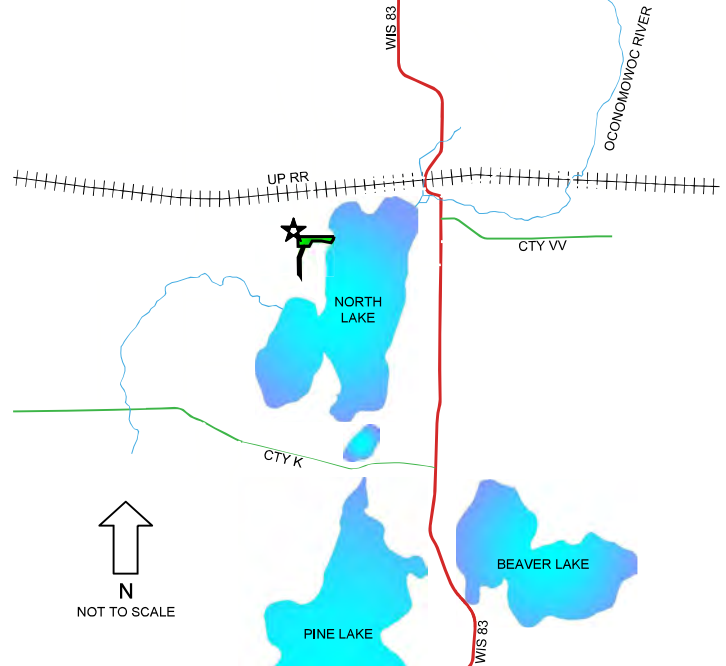
Timothy C. Cooke, Internal Services Division Administrator

Date

CONCEPTUAL SITE PLAN



GENERAL LOCATION

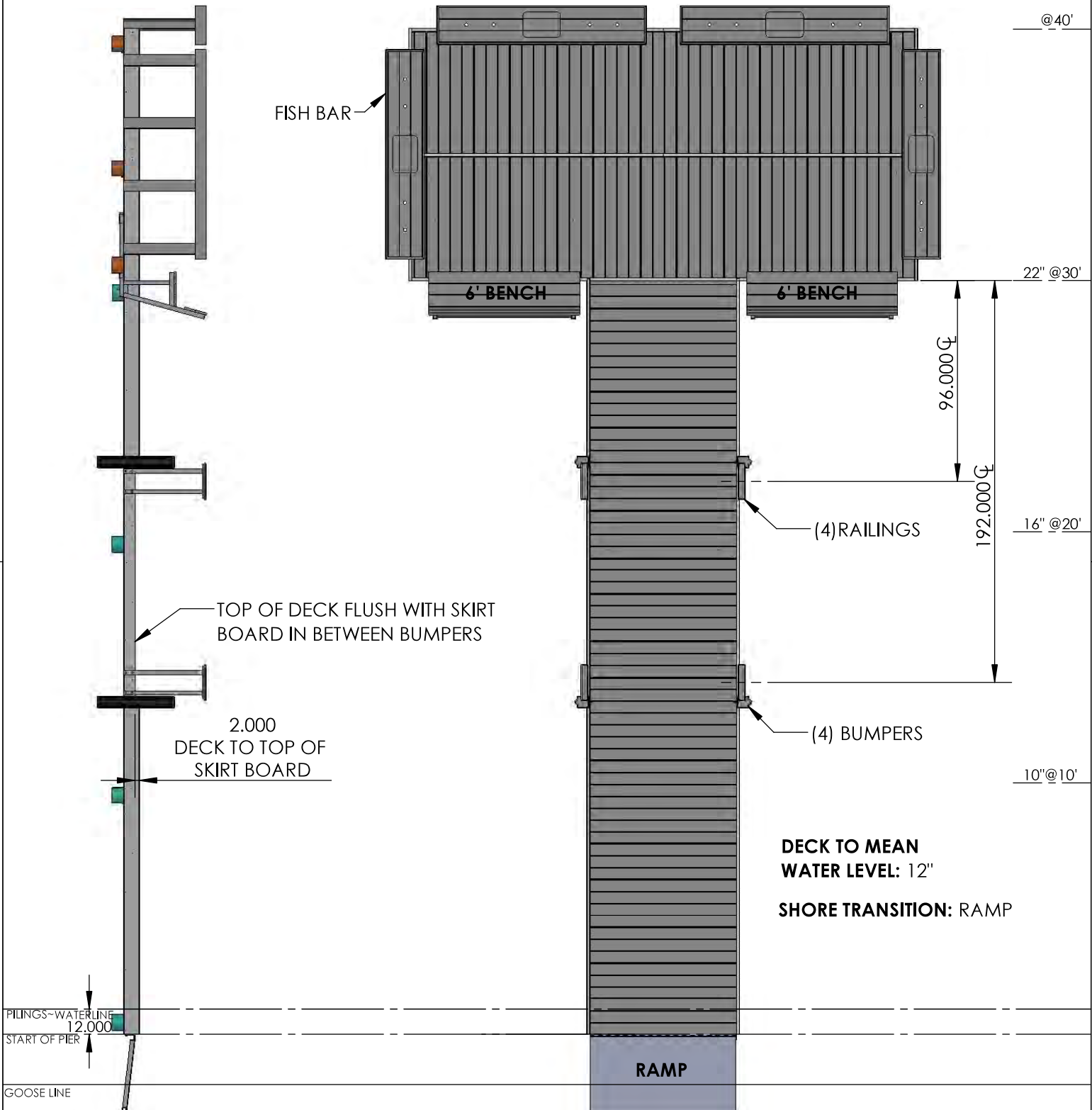


NORTH LAKE PUBLIC ACCESS
WISCONSIN DEPARTMENT OF NATURAL RESOURCES
JANUARY 2021

CUSTOMER VIEW

PIER DIRECTION: ~ STRAIGHT OUT

EXISTING PIER: CONCRETE SLAB



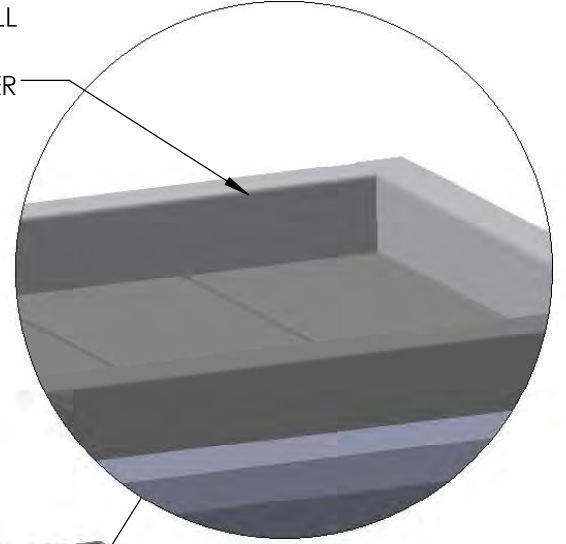
CUSTOMER: DNR NORTH LAKE	
ADDRESS: DNR LAND ON NORTH LAKE	
LAKE: NORTH LAKE	
CONTACT INFO: 920-988-9835	
PIER MODEL: ALL SEASONS 6" PIPE	
DECK/SKIRTING: SANDSTONE / WEATHERWOOD	

DRAWN BY:	snigel
UPDATED:	7/2/2021
CREATED:	5/28/2021
SHEET:	1 of 11



CUSTOM DETAILS

1.5" WIDE X 2" TALL
STEP AROUND
PERIMETER OF PIER

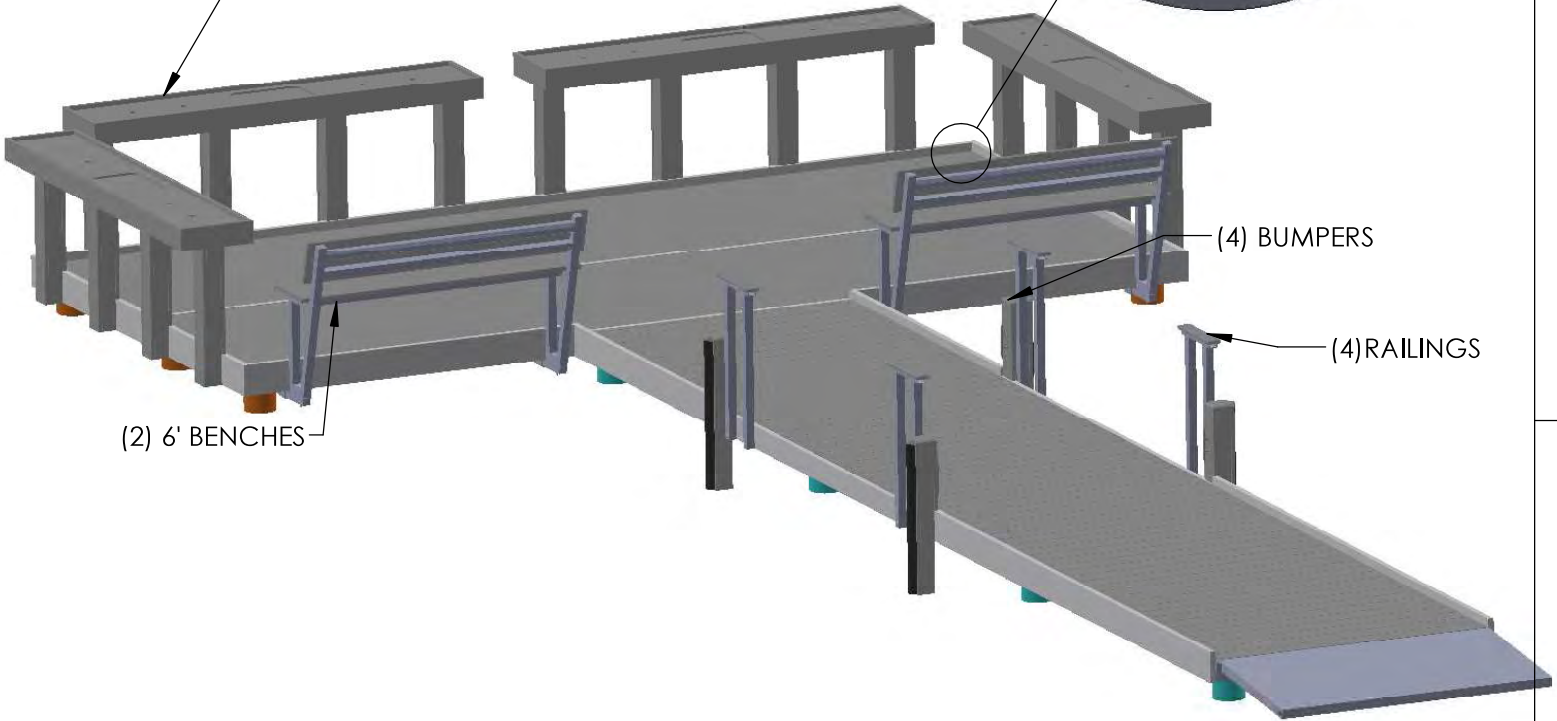


(4) FISH BAR TABLES

(4) BUMPERS

(4) RAILINGS

(2) 6' BENCHES



CUSTOMER: DNR NORTH LAKE

ADDRESS: DNR LAND ON NORTH LAKE

LAKE: NORTH LAKE

CONTACT INFO: 920-988-9835

PIER MODEL: ALL SEASONS 6" PIPE

DECK/SKIRTING: SANDSTONE / WEATHERWOOD

DRAWN BY: snigel

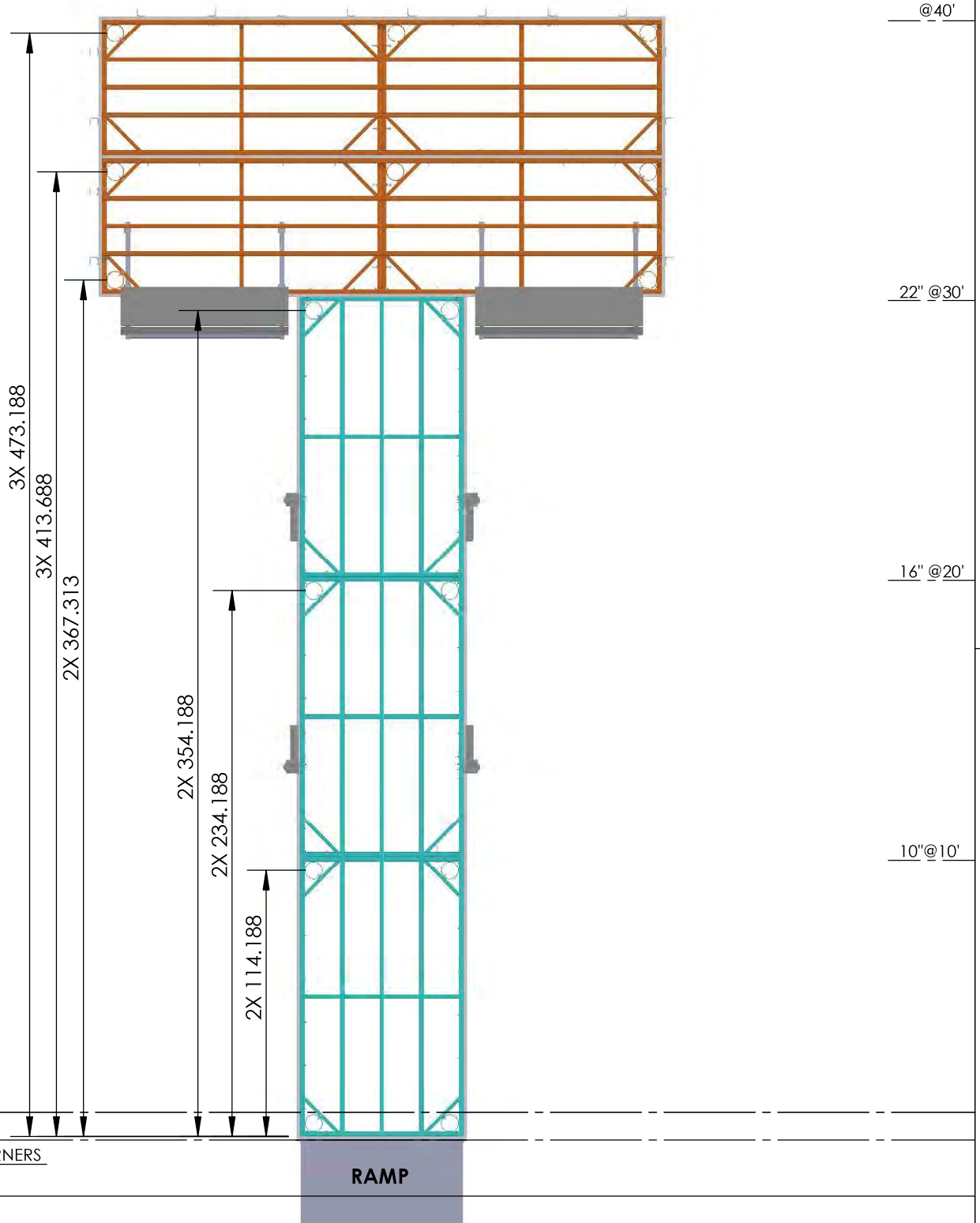
UPDATED: 7/2/2021

CREATED: 5/28/2021

SHEET: 2 of 11



PILING LOCATIONS



CUSTOMER: DNR NORTH LAKE

ADDRESS: DNR LAND ON NORTH LAKE

LAKE: NORTH LAKE

CONTACT INFO: 920-988-9835

PIER MODEL: ALL SEASONS 6" PIPE

DECK/SKIRTING: SANDSTONE / WEATHERWOOD

DRAWN BY: snigel

UPDATED: 7/2/2021

CREATED: 5/28/2021

SHEET: 3 of 11



INSTALL

PIER DIRECTION: ~ STRAIGHT OUT

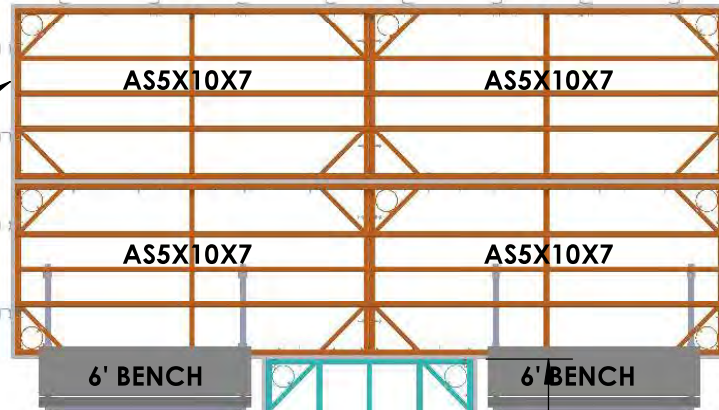
EXISTING PIER: CONCRETE SLAB

NEED TO FASTEN DECKING DOWN

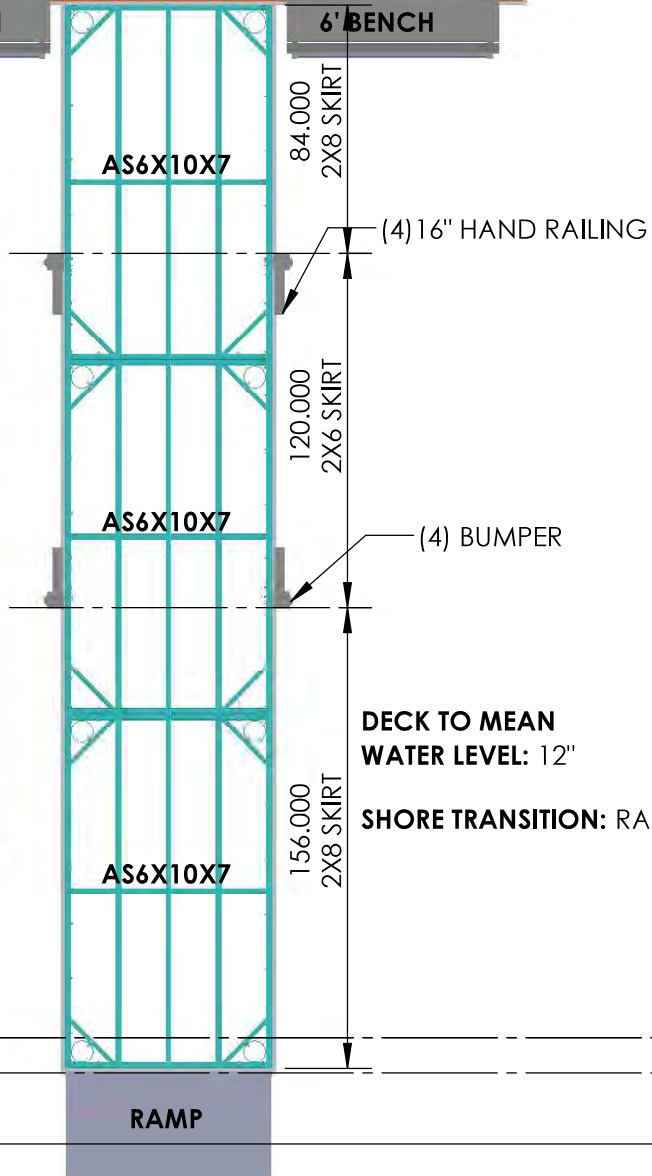
2X8 SKIRTING AROUND ENTIRE PERIMETER OF PIER UNLESS OTHERWISE SPECIFIED

(4) FISHING TABLE

@40'

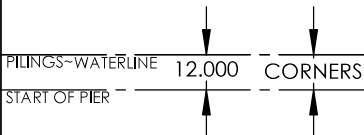


22" @30'



16" @20'

10" @10'



CUSTOMER: DNR NORTH LAKE

ADDRESS: DNR LAND ON NORTH LAKE
 LAKE: NORTH LAKE
 CONTACT INFO: 920-988-9835
 PIER MODEL: ALL SEASONS 6" PIPE
 DECK/SKIRTING: SANDSTONE / WEATHERWOOD

DRAWN BY: snigel
 UPDATED: 7/2/2021
 CREATED: 5/28/2021
 SHEET: 4 of 11



INSTALL BOM

ITEM NO.	PART NUMBER	Material	DESCRIPTION	QTY.	R	S
1	.375 FLAT WASHER SS DNR	STAINLESS	3/8" STAINLESS FLAT WASHER	80		
2	.375-16 FLANGE NUT BR DNR	BRASS	3/8"-16 BRASS FLANGE NUT	238		
3	.375-16 X 2.500 HEX BOLT DNR	STAINLESS	3/8"-16 X 2.5" STAINLESS HEX BOLT	14		
4	.375-16 X 3.000 CARR BOLT DNR	STAINLESS	3/8"-16 X 3" STAINLESS CARRIAGE BOLT	138		
5	.375-16 X 4.500 HEX BOLT DNR	STAINLESS	3/8"-16 X 4.5" STAINLESS HEX BOLT	66		
6	.375-16 X 5.000 CARR BOLT SS DNR	STAINLESS	3/8"-16 X 5" STAINLESS CARRIAGE BOLT	4		
7	.375-16 X 6.000 CARR BOLT SS DNR	STAINLESS	3/8"-16 X 6" STAINLESS CARRIAGE BOLT	16		
8	.500 FLAT WASHER DNR	STAINLESS	1/2" STAINLESS FLAT WASHER	40		
9	.500-13 HEX NUT BR	BRASS	1/2"-13 BRASS NUT	20		
10	.500-13 X 1.250 HEX BOLT SS DNR	STAINLESS	1/2"-13 X 1.25" STAINLESS HEX BOLT	8		
11	.500-13 X 5.000 HEX BOLT DNR	STAINLESS	1/2"-13 X 5" STAINLESS HEX BOLT	4		
12	.500-13 X 7.000 HEX BOLT DNR	STAINLESS	1/2"-13 X 7" STAINLESS HEX BOLT	19		
13	.750-10 X 2.000 HEX BOLT DNR	STAINLESS	3/4"-10 X 2" STAINLESS HEX BOLT	28		
14	5.5 X 1.5 HDPE DECKING DNR	HDPE WW	10' SKIRT BOARD	8		
15	5.5 X 1.5 HDPE DECKING DNR	HDPE WW	5' SKIRT BOARD	4		
16	5.5 X 1.5 HDPE DECKING DNR	HDPE WW	6' SKIRT BOARD	2		
17	7.5 X 1.5 HDPE DECKING	HDPE WW	10' SKIRT	4		
18	7.5 X 1.5 HDPE DECKING	HDPE WW	85" SKIRT	4		
19	7.5 X 1.5 HDPE DECKING	HDPE WW	120.5" SKIRT	2		
20	7.5 X 1.5 HDPE DECKING	HDPE WW	156" SKIRT	2		
21	AS5X10X6 FRAME DNR	GALVANIZED	RIGHT L SHORESIDE END	1		
22	AS5X10X6 FRAME DNR	GALVANIZED	LEFT L LAKESIDE END	1		
23	AS5X10X6 FRAME DNR	GALVANIZED	LEFT L SHORESIDE END	1		
24	AS5X10X6 FRAME DNR	GALVANIZED	RIGHT L LAKESIDE END	1		
25	AS6X10X6 FRAME DNR	STEEL	MAIN 1	1		
26	AS6X10X6 FRAME DNR	GALVANIZED	MAIN STANDARD	1		
27	AS6X10X6 FRAME DNR	GALVANIZED	MAIN END	1		
28	AS BENCH BRACKET DNR	GALVANIZED	5' PIER UNDER MOUNT	4		
29	AS BUMPER BRACKET DNR	ALUMINUM	RUNNER MOUNTED	4		
30	AS BUMPER POST DNR	HDPE WW	BUMPER POST	4		
31	BENCH	ALUMINUM	6' BENCH	2		
32	DECKING PALLET DNR	HDPE SS	6', 4 BOARD	16		
33	DECKING PALLET DNR	HDPE SS	5', 4 BOARD	20		
34	DECKING PALLET DNR	HDPE SS	5', 3 BOARD	2		
35	FISH BAR 8' TOP	ALUM / HDPE	TABLE TOP SECTION	4		
36	FISH BAR POST PLASTIC	HDPE WW	FISH BAR POST SLEEVE	16		
37	FISH BAR SUPPORT COLUMN	ALUM	FISH BAR SUPPORT COLUMN	16		
38	HAND RAIL FRAME	ALUM	HAND RAILING	4		
39	RAMP	ALUM	3X6 HINGED RAMP	1		

CUSTOMER: DNR NORTH LAKE

ADDRESS: DNR LAND ON NORTH LAKE

LAKE: NORTH LAKE

CONTACT INFO: 920-988-9835

PIER MODEL: ALL SEASONS 6" PIPE

DECK/SKIRTING: SANDSTONE / WEATHERWOOD

DRAWN BY: snigel

UPDATED: 7/2/2021

CREATED: 5/28/2021

SHEET: 5 of 11



SHOP BOM

ITEM NO.	PART NUMBER	Material	DESCRIPTION	OAL	QTY.
1	.190 THK 12 X 12 ALUM SHT DNR	ALUM	BENCH - 2 X 2 END CAP		12
2	.250 THK ALUM DIAMOND PLATE	ALUM	RAMP TRANSITION PLATE		1
3	.375 FLAT WASHER SS DNR	STAINLESS	3/8" STAINLESS FLAT WASHER		80
4	.375 X 4.000 ALUM BAR DNR	ALUM	RAMP - BOLTING PLATE	70.000	1
5	.375-16 FLANGE NUT BR DNR	BRASS	3/8"-16 BRASS FLANGE NUT		238
6	.375-16 X 2.500 HEX BOLT DNR	STAINLESS	3/8"-16 X 2.5" STAINLESS HEX BOLT		14
7	.375-16 X 3.000 CARR BOLT DNR	STAINLESS	3/8"-16 X 3" STAINLESS CARRIAGE BOLT		138
8	.375-16 X 4.500 HEX BOLT DNR	STAINLESS	3/8"-16 X 4.5" STAINLESS HEX BOLT		66
9	.375-16 X 5.000 CARR BOLT SS DNR	STAINLESS	3/8"-16 X 5" STAINLESS CARRIAGE BOLT		4
10	.375-16 X 6.000 CARR BOLT SS DNR	STAINLESS	3/8"-16 X 6" STAINLESS CARRIAGE BOLT		16
11	.500 FLAT WASHER DNR	STAINLESS	1/2" STAINLESS FLAT WASHER		44
12	.500-13 HEX NUT BR	BRASS	1/2"-13 BRASS NUT		30
13	.500-13 X 1.250 HEX BOLT SS DNR	STAINLESS	1/2"-13 X 1.25" STAINLESS HEX BOLT		8
14	.500-13 X 3.000 HEX BOLT DNR	STAINLESS	1/2"-13 X 3.5" STAINLESS HEX BOLT		2
15	.500-13 X 5.000 HEX BOLT DNR	STAINLESS	1/2"-13 X 5" STAINLESS HEX BOLT		4
16	.500-13 X 7.000 HEX BOLT DNR	STAINLESS	1/2"-13 X 7" STAINLESS HEX BOLT		19
17	.750-10 HEX NUT DNR	STEEL	3/4"-10 STEEL NUT		32
18	.750-10 X 2.000 HEX BOLT DNR	STAINLESS	3/4"-10 X 2" STAINLESS HEX BOLT		28
19	1.5 SQ X .125 STEEL TUBE DNR	STEEL	CROSS MEMBER GUSSET	2.750	42
20	1.5 SQ X .188 STEEL TUBE DNR	STEEL	CORNER ANGLE FOR 6" PIPE	21.408	28
21	2 SQ X .125 ALUM TUBE - 5-SIDED DNR	ALUM	6' BENCH HORIZONTAL	64.000	10
22	2 SQ X .125 ALUM TUBE DNR	ALUM	BENCH - FRONT VERTICAL	22.000	4
23	2 SQ X .125 ALUM TUBE DNR	ALUM	BENCH - TOP HORIZONTAL	16.000	4
24	2 SQ X .125 ALUM TUBE DNR	ALUM	BENCH - BACK VERTICAL	40.000	4
25	2 SQ X .125 ALUM TUBE DNR	ALUM	FISH BAR - SHORTS	16.500	8
26	2 SQ X .125 ALUM TUBE DNR	ALUM	FISH BAR - LONGS	98.000	8
27	2 SQ X .125 ALUM TUBE DNR	ALUM	FISH BAR - 8' MID	94.000	8
28	2 SQ X .250 ALUM TUBE DNR	ALUM	BENCH - BRACKET ARM	40.000	4
29	2 SQ X .250 ALUM TUBE DNR	ALUM	BENCH - BOTTOM HORIZONTAL	4.260	4
30	2 SQ X .250 ALUM TUBE DNR	ALUM	RAMP - SIDE RAIL	32.000	5
31	2 SQ X .250 ALUM TUBE DNR	ALUM	RAMP - CROSS MEMBER	69.500	1
32	2 SQ X .250 ALUM TUBE	ALUM	HAND RAIL	37.500	8
33	2 SQ X .250 STEEL TUBE DNR	STEEL	CENTER	119.750	21
34	2 SQ X .250 STEEL TUBE DNR	STEEL	AS6" - 6' CROSS MEMBER	66.000	4
35	2 SQ X .250 STEEL TUBE DNR	STEEL	AS - 6' CROSS MEMBER	66.000	3
36	2 SQ X .250 STEEL TUBE DNR	STEEL	AS6" - 6' CROSS MEMBER W SKIRT	66.000	2
37	2 SQ X .250 STEEL TUBE DNR	STEEL	AS6" - 5' CROSS MEMBER W SKIRT	54.000	4
38	2 SQ X .250 STEEL TUBE DNR	STEEL	AS - 5' CROSS MEMBER	54.000	4
39	2 SQ X .250 STEEL TUBE DNR	STEEL	AS6" - 5' CROSS MEMBER	54.000	4
40	2 SQ X .250 STEEL TUBE DNR	STEEL	MOUNTING POCKET SPACER	2.000	4
41	2 X 1 X .125 ALUM TUBE	ALUM	HAND RAIL	16.000	4
42	2 X 2 X .250 ALUM ANGLE DNR	ALUM	RAMP HEADER	69.500	1
43	2 X 4 WOOD DNR	WOOD	4 BOARD STAY	22.750	72
44	2 X 4 WOOD DNR	WOOD	3 BOARD STAY	17.063	4
45	3 SQ X .250 STEEL TUBE DNR	STEEL	MOUNTING POCKET	4.000	8
46	3.5 SQ X .156 ALUM TUBE DNR	STEEL	FISH BAR POST	37.500	16
47	4 SQ X .188 ALUM TUBE	ALUM	POCKET	3.000	16
48	4 X 2 X .250 STEEL TUBE DNR	STEEL	RUNNER	120.000	10
49	4 X 2 X .250 STEEL TUBE DNR	STEEL	SECTION TO SECTION RUNNER	167.500	4
50	5.5 X .75 HDPE DECKING DNR	HDPE WW	FISH BAR POST - SIDES	34.500	32
51	5.5 X 1 HDPE DECKING DNR	HDPE SS	6' DECK - BOARD	69.688	64
52	5.5 X 1 HDPE DECKING DNR	HDPE SS	5' DECK - BOARD	57.688	86
53	5.5 X 1 HDPE DECKING DNR	HDPE WW	HAND RAIL DECKING	17.500	4
54	5.5 X 1 HDPE DECKING DNR	HDPE SS	6' BENCH - BOARD	72.000	10
55	5.5 X 1 HDPE DECKING DNR	HDPE SS	FISH BAR - TOP	98.000	12
56	5.5 X 1 HDPE DECKING DNR	HDPE WW	FISH BAR - SKIRT FRONT AND BACK	100.000	8
57	5.5 X 1 HDPE DECKING DNR	HDPE WW	FISH BAR - SIDES	18.500	8
58	5.5 X 1 HDPE DECKING DNR	HDPE WW	FISH BAR POST - BACK	27.000	16
59	5.5 X 1 HDPE DECKING DNR	HDPE WW	FISH BAR POST - FRONT	34.500	16
60	5.5 X 1.5 HDPE DECKING DNR	HDPE WW	6' SKIRT BOARD	73.000	2
61	5.5 X 1.5 HDPE DECKING DNR	HDPE WW	10' SKIRT BOARD	120.000	8
62	5.5 X 1.5 HDPE DECKING DNR	HDPE WW	5' SKIRT BOARD	61.000	4
63	7.5 X 1.5 HDPE DECKING	HDPE WW	10' SKIRT	120.000	4
64	7.5 X 1.5 HDPE DECKING	HDPE WW	85' SKIRT	85.000	4
65	7.5 X 1.5 HDPE DECKING	HDPE WW	120.5' SKIRT	120.500	2
66	7.5 X 1.5 HDPE DECKING	HDPE WW	156' SKIRT	156.000	2
67	AS BUMPER BRACKET DNR	ALUMINUM	RUNNER MOUNTED		4
68	AS BUMPER POST DNR	HDPE WW	BUMPER POST		4
69	KEEPER	ALUM	.500 NUT KEEPER		16
70	PIANO HINGE 1581A270	ALUM	PURCHASED		1
71	Ø7.00 SCH 40 STEEL PIPE DNR	STEEL	7" PIPE POCKET	10.000	16

CUSTOMER: DNR NORTH LAKE

ADDRESS: DNR LAND ON NORTH LAKE

LAKE: NORTH LAKE

CONTACT INFO: 920-988-9835

PIER MODEL: ALL SEASONS 6" PIPE

DECK/SKIRTING: SANDSTONE / WEATHERWOOD

DRAWN BY: snigel

UPDATED: 7/2/2021

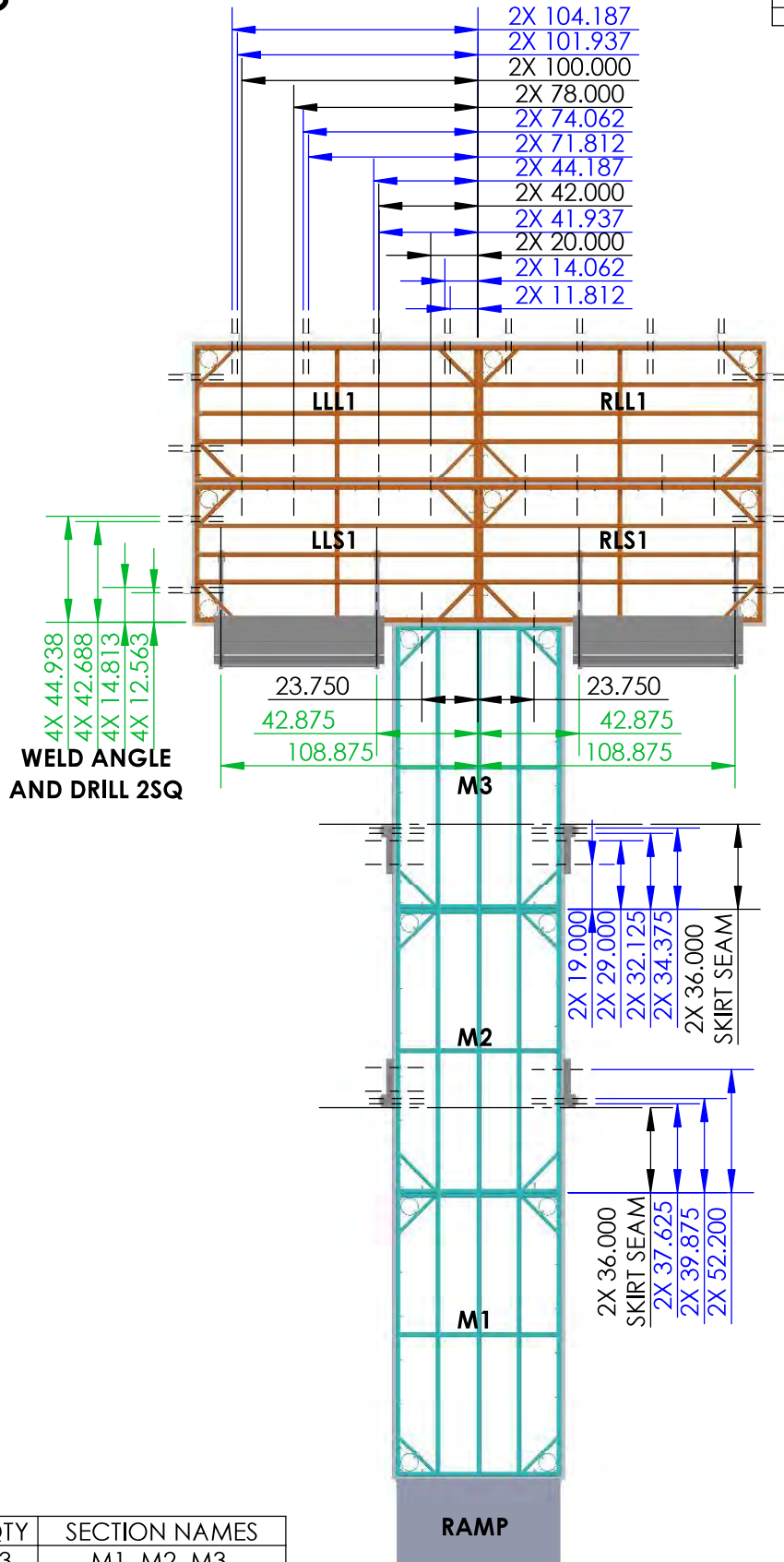
CREATED: 5/28/2021

SHEET: 6 of 11



CNC / WELD

BLACK	CENTERED
RED	1" FROM BOTTOM
BLUE	BUMPER
GREEN	WELD



PART NUMBER	QTY	SECTION NAMES
AS6X10X7	3	M1, M2, M3
AS5X10X7	4	LLS1,LLL1,RLS1,RLL1

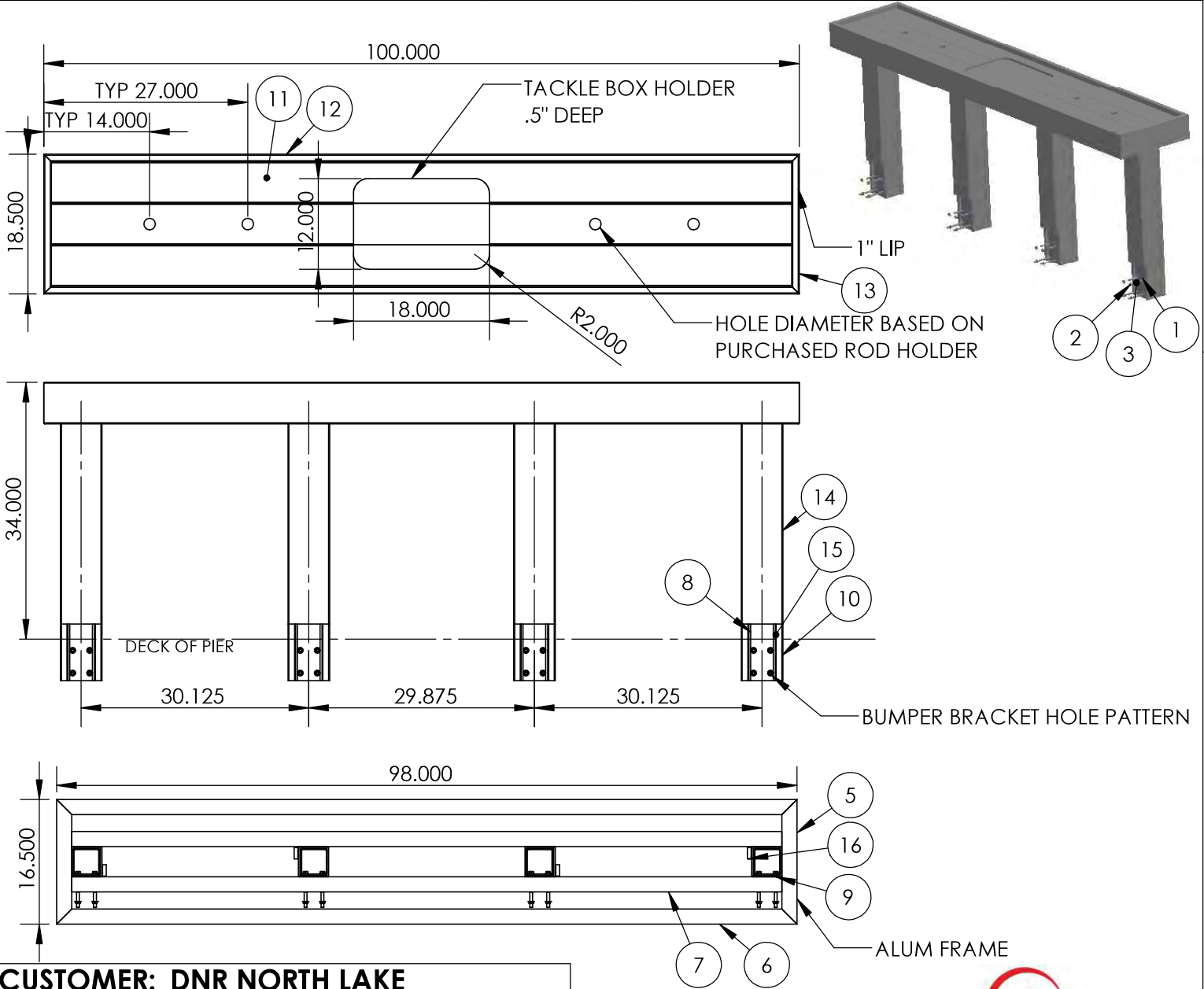
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PIER MODEL: ALL SEASONS 6" PIPE	SHEET: 7 of 11
DECK/SKIRTING: SANDSTONE / WEATHERWOOD	



FISH BAR

ITEM NO.	PART NUMBER	Material	DESCRIPTION	OAL	QTY.
1	.375 FLAT WASHER SS DNR	STAINLESS	3/8" STAINLESS FLAT WASHER		16
2	.375-16 FLANGE NUT BR DNR	BRASS	3/8"-16 BRASS FLANGE NUT		16
3	.375-16 X 2.500 HEX BOLT DNR	STAINLESS	3/8"-16 X 2.5" STAINLESS HEX BOLT		8
4	.375-16 X 4.500 HEX BOLT DNR	STAINLESS	3/8"-16 X 4.5" STAINLESS HEX BOLT		8
5	2 SQ X .125 ALUM TUBE DNR	ALUM	FISH BAR - SHORTS	16.500	2
6	2 SQ X .125 ALUM TUBE DNR	ALUM	FISH BAR - LONGS	98.000	2
7	2 SQ X .125 ALUM TUBE DNR	ALUM	FISH BAR - 8' MID	94.000	2
8	3.5 SQ X .156 ALUM TUBE DNR	STEEL	FISH BAR POST	37.500	4
9	4 SQ X .188 ALUM TUBE	ALUM	POCKET	3.000	4
10	5.5 X .75 HDPE DECKING DNR	HDPE WW	FISH BAR POST - SIDES	34.500	8
11	5.5 X 1 HDPE DECKING DNR	HDPE SS	FISH BAR - TOP	98.000	3
12	5.5 X 1 HDPE DECKING DNR	HDPE WW	FISH BAR - SKIRT FRONT AND BACK	100.000	2
13	5.5 X 1 HDPE DECKING DNR	HDPE WW	FISH BAR - SIDES	18.500	2
14	5.5 X 1 HDPE DECKING DNR	HDPE WW	FISH BAR POST - BACK	27.000	4
15	5.5 X 1 HDPE DECKING DNR	HDPE WW	FISH BAR POST - FRONT	34.500	4
16	KEEPER	ALUM	.500 NUT KEEPER		4



CUSTOMER: DNR NORTH LAKE

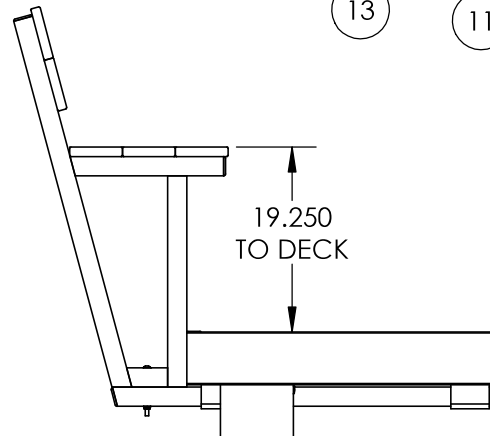
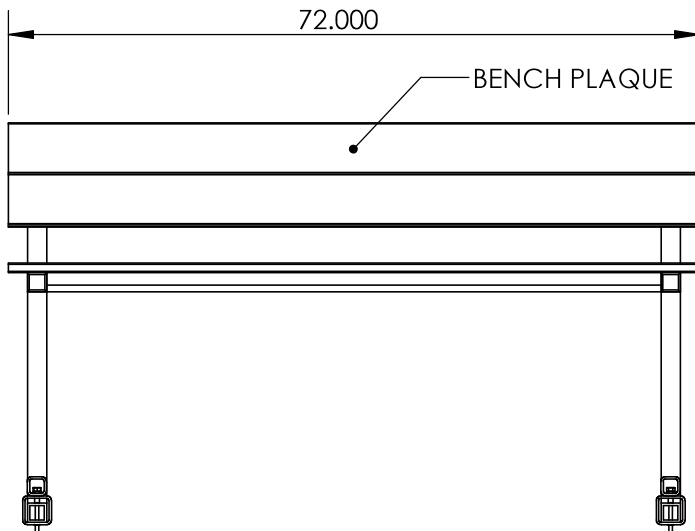
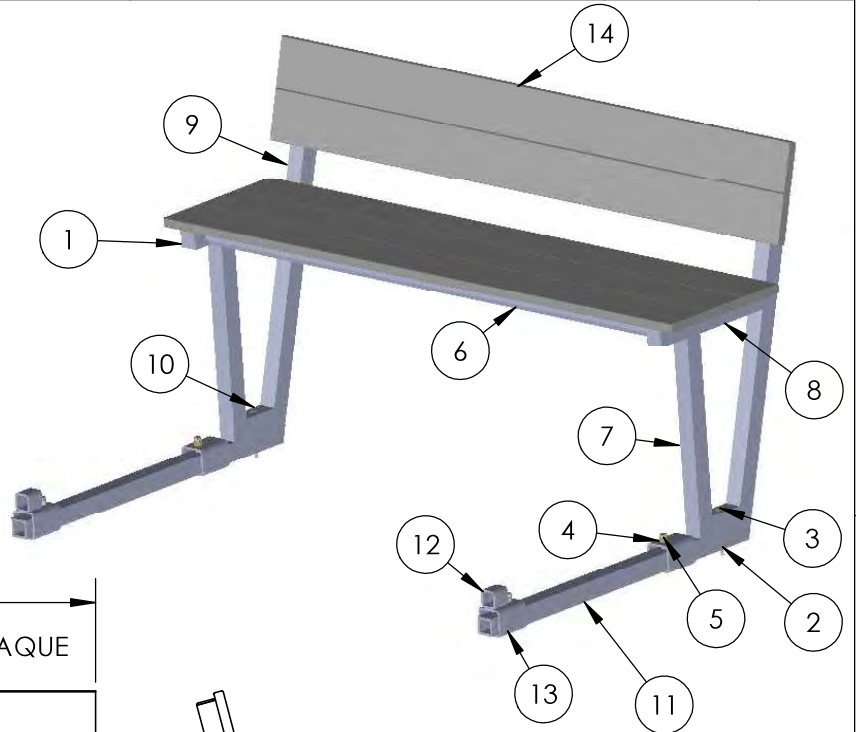
ADDRESS: DNR LAND ON NORTH LAKE
 LAKE: NORTH LAKE
 CONTACT INFO: 920-988-9835
 PIER MODEL: ALL SEASONS 6" PIPE
 DECK/SKIRTING: SANDSTONE / WEATHERWOOD

DRAWN BY: snigel
 UPDATED: 7/2/2021
 CREATED: 5/28/2021
 SHEET: 8 of 11



BENCH

ITEM NO.	PART NUMBER	Material	DESCRIPTION	OAL	QTY.
1	.190 THK 12 X 12 ALUM SHT DNR	ALUM	BENCH - 2 X 2 END CAP		6
2	.375-16 FLANGE NUT BR DNR	BRASS	3/8"-16 BRASS FLANGE NUT		2
3	.375-16 X 5.000 CARR BOLT SS DNR	STAINLESS	3/8"-16 X 5" STAINLESS CARRIAGE BOLT		2
4	.500-13 HEX NUT BR	BRASS	1/2"-13 BRASS NUT		4
5	.500-13 X 1.250 HEX BOLT SS DNR	STAINLESS	1/2"-13 X 1.25" STAINLESS HEX BOLT		4
6	2 SQ X .125 ALUM TUBE - 5-SIDED DNR	ALUM	6' BENCH HORIZONTAL	64.00	5
7	2 SQ X .125 ALUM TUBE DNR	ALUM	BENCH - FRONT VERTICAL	22.000	2
8	2 SQ X .125 ALUM TUBE DNR	ALUM	BENCH - TOP HORIZONTAL	16.000	2
9	2 SQ X .125 ALUM TUBE DNR	ALUM	BENCH - BACK VERTICAL	40.000	2
10	2 SQ X .250 ALUM TUBE DNR	ALUM	BENCH - BOTTOM HORIZONTAL	4.260	2
11	2 SQ X .250 ALUM TUBE DNR	ALUM	BENCH - BRACKET ARM	40.000	2
12	2 SQ X .250 STEEL TUBE DNR	STEEL	MOUNTING POCKET SPACER	2.000	2
13	3 SQ X .250 STEEL TUBE DNR	STEEL	MOUNTING POCKET	4.000	4
14	5,5 X 1 HDPE DECKING DNR	HDPE SS	6' BENCH - BOARD	72.000	5



CUSTOMER: DNR NORTH LAKE

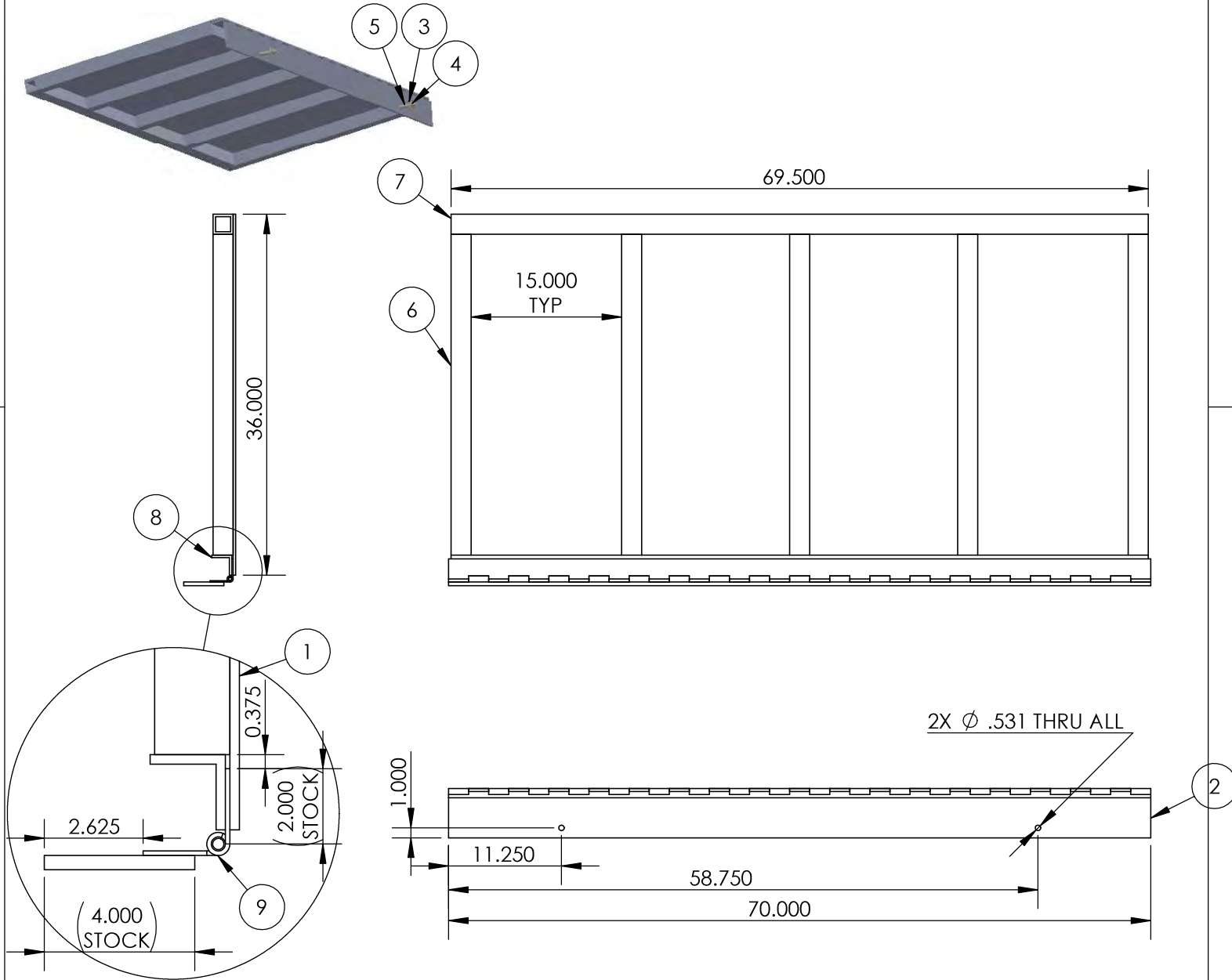
ADDRESS: DNR LAND ON NORTH LAKE
 LAKE: NORTH LAKE
 CONTACT INFO: 920-988-9835
 PIER MODEL: ALL SEASONS 6" PIPE
 DECK/SKIRTING: SANDSTONE / WEATHERWOOD

DRAWN BY: snigel
 UPDATED: 7/2/2021
 CREATED: 5/28/2021
 SHEET: 9 of 11



RAMP

ITEM NO.	PART NUMBER	Material	DESCRIPTION	OAL	QTY.
1	.250 THK ALUM DIAMOND PLATE	ALUM	RAMP TRANSITION PLATE		1
2	.375 X 4.000 ALUM BAR DNR	ALUM	RAMP - BOLTING PLATE	70.000	1
3	.500 FLAT WASHER DNR	STAINLESS	1/2" STAINLESS FLAT WASHER		4
4	.500-13 HEX NUT BR	BRASS	1/2"-13 BRASS NUT		2
5	.500-13 X 3.000 HEX BOLT DNR	STAINLESS	1/2"-13 X 3.5" STAINLESS HEX BOLT		2
6	2 SQ X .250 ALUM TUBE DNR	ALUM	RAMP - SIDE RAIL	32.000	5
7	2 SQ X .250 ALUM TUBE DNR	ALUM	RAMP - CROSS MEMBER	69.500	1
8	2 X 2 X .250 ALUM ANGLE DNR	ALUM	RAMP HEADER	69.500	1
9	PIANO HINGE 1581A270	ALUM	PURCHASED		1



CUSTOMER: DNR NORTH LAKE

ADDRESS: DNR LAND ON NORTH LAKE

LAKE: NORTH LAKE

CONTACT INFO: 920-988-9835

PIER MODEL: ALL SEASONS 6" PIPE

DECK/SKIRTING: SANDSTONE / WEATHERWOOD

DRAWN BY: snigel

UPDATED: 7/2/2021

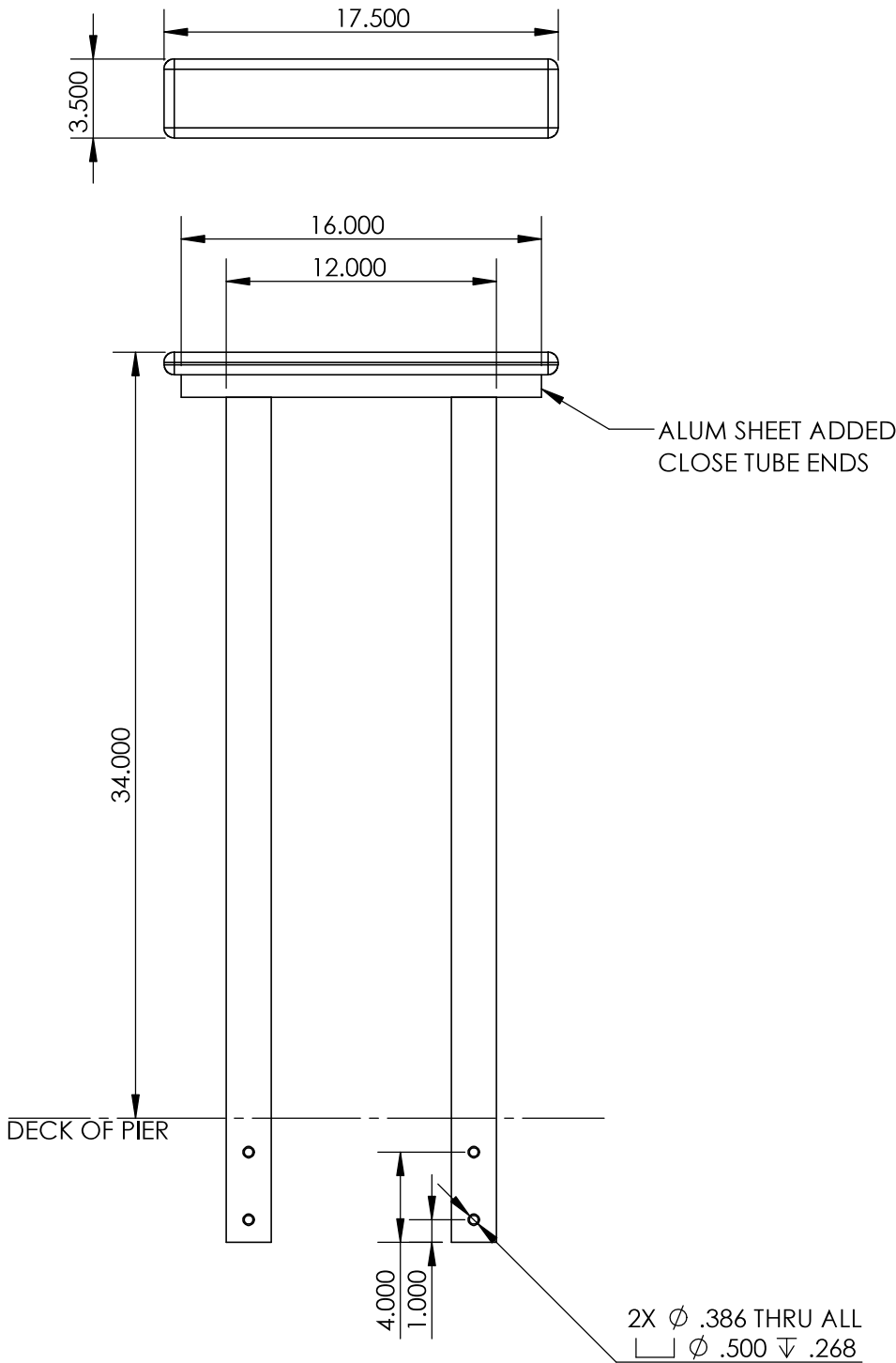
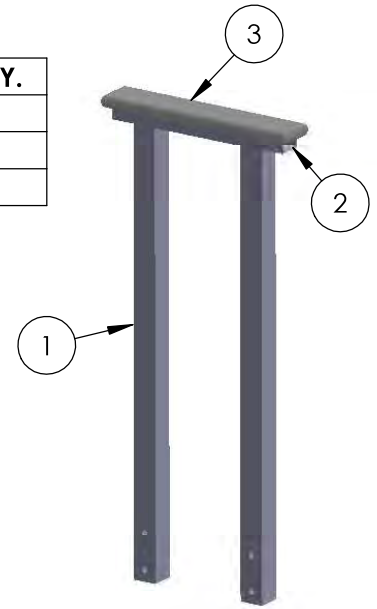
CREATED: 5/28/2021

SHEET: 10 of 11



HAND RAILING

ITEM NO.	PART NUMBER	Material	DESCRIPTION	OAL	QTY.
1	2 SQ X .250 ALUM TUBE	ALUM	HAND RAIL	37.500	2
2	2 X 1 X .125 ALUM TUBE	ALUM	HAND RAIL	16.000	1
3	5.5 X 1 HDPE DECKING DNR	HDPE WW	HAND RAIL DECKING	17.500	1



CUSTOMER: DNR NORTH LAKE

ADDRESS: DNR LAND ON NORTH LAKE

LAKE: NORTH LAKE

CONTACT INFO: 920-988-9835

PIER MODEL: ALL SEASONS 6" PIPE

DECK/SKIRTING: SANDSTONE / WEATHERWOOD

DRAWN BY: snigel

UPDATED: 7/2/2021

CREATED: 5/28/2021

SHEET: 11 of 11



Knowles-Nelson Stewardship Grant Program



**Public Safety Team Analysis of
Nature Based Outdoor Activities on
Projects Purchased with
Stewardship Grant Funds**

Rev. August 2012

NOTE TO DNR STAFF: *This completed form will be attached to the NBOA notice that the DNR will publish when considering a request for Stewardship grant funding. Do not list location information for the subject property or the seller's name because WI courts have held that this information is confidential until land ownership has changed hands. CF Staff completes the project proposal section prior to submitting to public safety team for review.*

PUBLIC SAFETY REVIEW TEAM

Jason Roberts **12/16/2020**

 Regional Recreation Safety Warden Date

Mike Katzenberg

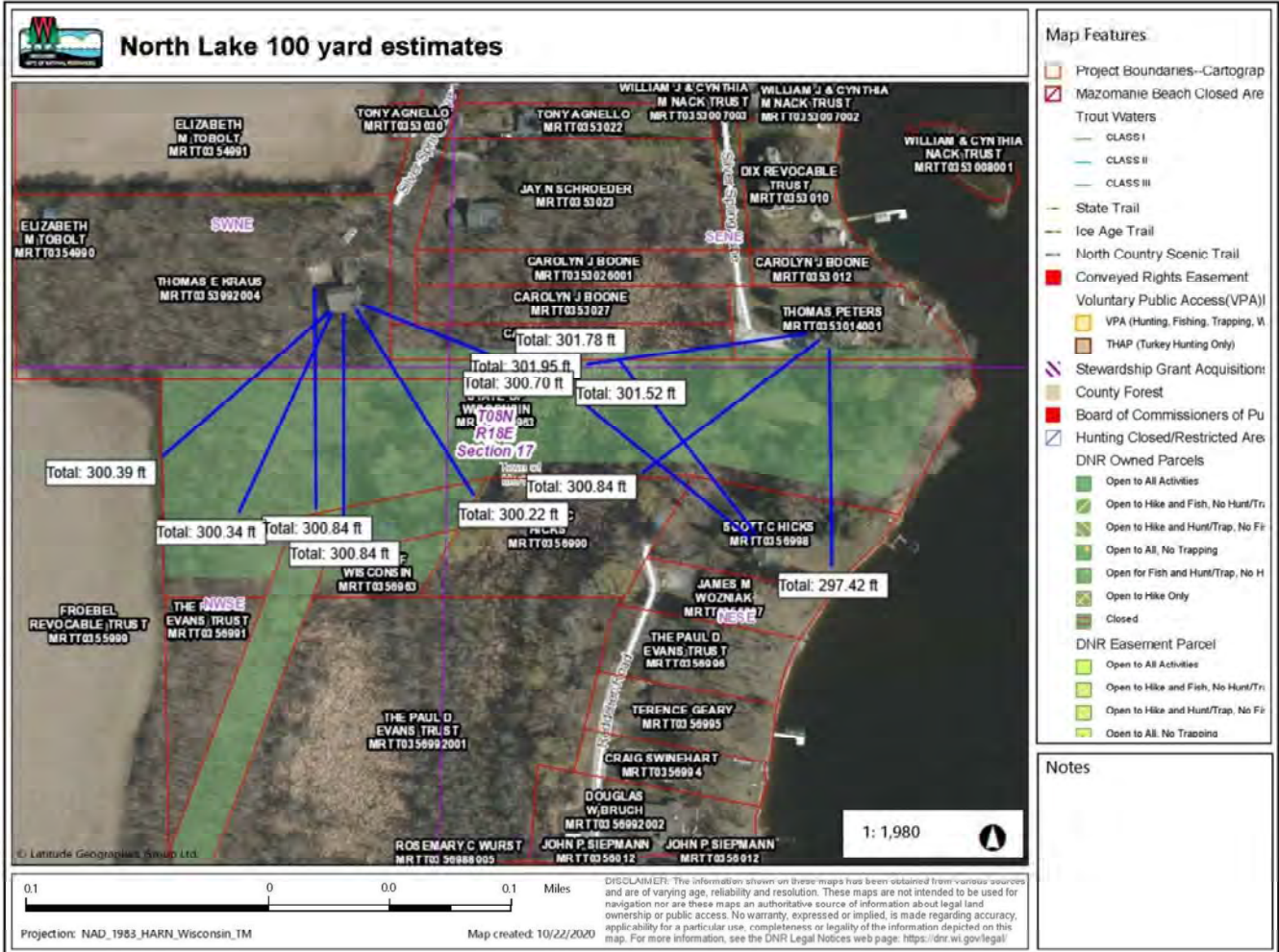
 Regional Warden Supervisor Date

PROJECT DESCRIPTION

Applicant/ Sponsor: WI/DNR	Year of Application: N/A								
Project Name: North Lake(Waukesha County) Carry- in boat access	Primary Purpose: <table style="width: 100%; border: none;"> <tr> <td><input type="checkbox"/> Habitat Areas</td> <td><input type="checkbox"/> Local Parks</td> </tr> <tr> <td><input checked="" type="checkbox"/> Natural Areas</td> <td><input type="checkbox"/> Urban Rivers</td> </tr> <tr> <td><input type="checkbox"/> State Trails</td> <td><input type="checkbox"/> Urban Greenspace</td> </tr> <tr> <td><input type="checkbox"/> Streambank Protection</td> <td></td> </tr> </table>	<input type="checkbox"/> Habitat Areas	<input type="checkbox"/> Local Parks	<input checked="" type="checkbox"/> Natural Areas	<input type="checkbox"/> Urban Rivers	<input type="checkbox"/> State Trails	<input type="checkbox"/> Urban Greenspace	<input type="checkbox"/> Streambank Protection	
<input type="checkbox"/> Habitat Areas	<input type="checkbox"/> Local Parks								
<input checked="" type="checkbox"/> Natural Areas	<input type="checkbox"/> Urban Rivers								
<input type="checkbox"/> State Trails	<input type="checkbox"/> Urban Greenspace								
<input type="checkbox"/> Streambank Protection									

Project Description:

The State of Wisconsin secured approximately 6 acres of land along the north western shore of North lake for purposes of providing public carry-in boat access to North Lake. The public acquisition area is bordered to the east by a large contingent of homes and roadways and is bordered to the north and south by both homes and public roadways. The site can be most accurately described as a boating public access site consisting of a narrow gravel path from the main roadway that opens to a slightly larger area available for hiking, driving and parking. The primary purpose of the acquisition was to enhance public waterway access to North Lake.



FINDINGS OF FACT

The State of Wisconsin had acquired these approximately 6 acres of property along the northwestern shore of North Lake for the primary intent of increasing the public's waterway access to the waters of North Lake

Laws and ordinances that could impact the feasibility of the different NBOA's
State Law

State law requires one to be at least 100 yards from a residential home in order to legally discharge a firearm while on state lands. This state law would effectually close a vast majority of this parcel due to the close proximity of homes on the northern and eastern borders of the parcel.

Wisconsin law does not grant a hunter the right to retrieve downed game on others property without their permission. The layout of this property would inevitably lend itself to trespassing complaints due to hunters attempting to retrieve downed game on the neighboring properties.

Current Municipal Town of Merton ordinances

The Town of Merton has a more restrictive ordinance which prohibits ones firearm shot or other projectiles from landing on the property of another without their permission. If a hunter discharged a firearm, all of their shot and or slug, would be required by ordinance to stay within the state parcel boundaries.

Other more restrictive ordinances include a Town of Merton ordinance requiring the discharge of a firearm to be at least 200 yards from a building devoted to human occupancy. With the presence of homes on the northern and southeastern border of the parcel boundary, the local town ordinance would in-essence prohibit an individual from legally discharging a firearm on most of the state parcel.

See the attached map for distance approximations of the state property boundaries and the surrounding roads and residential homes.

In consultation with the local field warden, the regional warden safety specialist, regional warden and Bureau of Facilities and Lands staff, it has been recommended that the state prohibit firearm discharge on this 6 acre parcel. A firearm discharge prohibition is necessary to insure compliance with current state firearm discharge laws, municipal firearm ordinances and the need to protect the public's safety.

Parcel Size, Shape, and Topography: Describe the size, shape, and topography of the parcel and how it relates to public safety for this activity on this site.

The state parcel can be best described as a long and narrow corridor with a gravel roadway connecting a local town road to the North Lake boat landing area. The parcel is partially wooded with some upland timber and surrounding marshy vegetation.

This parcel can be best described as an L-shape and is orientated in a manner in which it forms two long and narrow corridors; one running north from the town road and the other running east toward the boat landing. These two "corridors" each are approximately 1000 feet long, but vary from as little as 75ft wide in some places. These two long corridors form what can be best described as lanes of potential fire or "fatal funnels". These clear lines of sight will be attractive to firearm hunters and will create dangerous fields of fire focused down very narrow corridors that have been placed for the intended purpose of vehicular and foot travel.

The northwestern portion of the property near the parking lot is less than 300 feet (north to south) long and is well within 100 yards (state law) of a residential home to the north. The portion of the property heading east to the lake is only approximately 150-225 feet wide (north to south) and is bordered by residential homes to the north and the south (see attached map).

The close proximity of nearby homes and the likelihood of foot and vehicular traffic on the roadways and surrounding the property create a significant public safety risk that necessitates a recommendation to close firearm discharge on the state parcel identified above.

Proposed NBOA Prohibition or Restrictions

HUNTING			
	Gun Prohibition/Restriction	Archery Prohibition/Restriction	List Dates/Seasons (opening and closing)
Waterfowl	X	None	State laws
Small Game	X	None	State laws
Turkey	X	None	State laws
Large Game	X	None	State laws

Public Safety Team Narrative:

The high density of residential homes along the parcel boundary, along with existing state laws and municipal ordinances would make legal firearm hunting nearly impossible on this state parcel. The state law and municipal discharge ordinances alone would block out a significant portion of this property to legal firearm discharge, that it this parcel would easily warrant a restriction of firearm hunting on this property.

It is the opinion of SER NBOA Public Safety Team that the prohibition on all firearm hunting be implemented to ensure compliance with current state and local firearm discharge laws, to limit user conflict and to insure the safety of the public.

It is also noted this property was acquired for purposes of expanding the public’s waterway access to North Lake.

Public Safety Factors Considered: Check all that apply.

- The sponsor is within its own municipality boundary
- Parcel is within 100 yards of building devoted to human occupancy
- Parcel is within 50 feet of the center line of highways & roads
- Parcel is within 1700 feet of school grounds, hospital, or sanatorium
- Ordinance exists – Town of Merton
 - Discharge or carrying a weapon Hunting within a park Throwing or shooting missiles, arrows, spears, etc.
- Parcel is subjected to a non-sponsor ordinance
- Parcel is adjacent to a parcel where the NBOA’s to be prohibited already exists.
- Parcel is adjacent to a public waterway.
- Visitor’s expectations of safety at the site, which includes user conflicts that may create public safety issues and impact one or more NBOA’s activities. Describe: **This is a parcel that was purchased and has a history of litigation for purposes of waterway access. Hunting was never a consideration when originally acquiring the property. The public would have very little expectation this parcel would be available to firearm hunting given its topography, size and historical use of the site.**
- Other _____

Prohibition or Restriction Necessary to Protect Public Safety: Yes No

TRAPPING		
Location	Prohibition/Restriction	List Dates/Seasons (opening and closing)
Upland	None	State laws
Water	None	State Laws
Public Safety Team Narrative:		
<input type="checkbox"/> No Water On Site Public Safety Factors Considered: Check all that apply. <input type="checkbox"/> The sponsor is within its own municipality boundary. <input type="checkbox"/> Parcel is within 100 yards of building devoted to human occupancy and per s. NR 10.13(1)(b)(12)(c), the following traps are prohibited: conibear body gripping traps (with jaws wider than 60 sq. inches) and cable restraints. <input type="checkbox"/> Ordinance exists that prohibits trapping or some type of trapping. <input type="checkbox"/> Parcel is subjected to a non-sponsor ordinance <input type="checkbox"/> Parcel is adjacent to a parcel where the NBOA's to be prohibited already exists. <input type="checkbox"/> Parcel is adjacent to a public waterway. <input type="checkbox"/> Visitor's expectations of safety at the site, which includes user conflicts that may create public safety issues and impact one or more NBOA's activities. Describe: <input type="checkbox"/> Other _____		
Prohibition or Restriction Necessary to Protect Public Safety: <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		

FISHING		
Method	Prohibition/Restriction	List Dates/Seasons (opening and closing)
Shore	None	
Boat	None	
Public Safety Team Narrative:		
<input type="checkbox"/> No Water on Site <input type="checkbox"/> Public Safety Factors Considered: Check all that apply. <input type="checkbox"/> Ordinance exists – <input type="checkbox"/> _____ <input type="checkbox"/> Parcel is subjected to a non-sponsor ordinance <input type="checkbox"/> Parcel is adjacent to a parcel where the NBOA's to be prohibited already exists. <input type="checkbox"/> Parcel is adjacent to a public waterway. <input type="checkbox"/> Visitor's expectations of safety at the site, which includes user conflicts that may create public safety issues and impact one or more NBOA's activities. Describe: <input type="checkbox"/> Other _____		
Prohibition or Restriction Necessary to Protect Public Safety: <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		

HIKING		
Location	Prohibition/Restriction	List Dates (opening and closing)
On-Trail	None	
Off-Trail	None	

Public Safety Team Narrative:

Public Safety Factors Considered: Check all that apply.

- Parcel is subjected to a non-sponsor ordinance
- Parcel is adjacent to a parcel where the NBOA's to be prohibited already exists.
- Parcel is adjacent to a public waterway.
- Visitor's expectations of safety at the site, which includes user conflicts that may create public safety issues and impact one or more NBOA's activities. Describe:

- Other _____

Prohibition or Restriction Necessary to Protect Public Safety: Yes No

CROSS COUNTRY SKIING		
Type of Trail	Prohibition/Restriction	List Dates (opening and closing)
Off-Trail (un-groomed)	None	
On-Trail (un-groomed)	None	
On-Trail (groomed)	None	

Public Safety Team Narrative:

Public Safety Factors Considered: Check all that apply.

- Parcel is subjected to a non-sponsor ordinance
- Parcel is adjacent to a parcel where the NBOA's to be prohibited already exists.
- Parcel is adjacent to a public waterway.
- Visitor's expectations of safety at the site, which includes user conflicts that may create public safety issues and impact one or more NBOA's activities. Describe:

- Other _____

Prohibition or Restriction Necessary to Protect Public Safety: Yes No

State of Wisconsin
DEPARTMENT OF NATURAL RESOURCES
 101 S. Webster Street
 Box 7921
 Madison WI 53707-7921

Tony Evers, Governor
Preston D. Cole, Secretary
 Telephone 608-266-2621
 Toll Free 1-888-936-7463
 TTY Access via relay - 711



FOR IMMEDIATE RELEASE

Contact: Ben Heussner, Fisheries Biologist
Phone: (414) 303-0109
Email: Benjamin.Heussner@wisconsin.gov

Department of Natural Resources Proposes Firearm Restriction on Land Purchased with Stewardship Funds in Merton, Waukesha County

DATELINE (Madison, Wis.) – In 2005, the Wisconsin Department of Natural Resources purchased a 6.59-acre parcel on North Lake in the town of Merton, Waukesha County, in part with Knowles-Nelson Stewardship Program funds to increase public fishing access. The department is currently developing carry-in public boating access on this land and proposes to implement a firearm restriction on the property.

The property includes 233 feet of frontage on North Lake, as well as wetland habitat. The department is developing additional infrastructure for the carry-in access, including adding a fishing pier and four additional trailer vehicle parking stalls to the existing four single-vehicle stalls. The property will be open to a full range of nature based outdoor activities. WDNR staff is currently in the process of updating the most recent master plan to reflect the proposed addition of the firearm restriction.

Stewardship-purchased land cannot prohibit nature-based outdoor activities (hunting, trapping, fishing, hiking or cross-country skiing) unless the Department of Natural Resources has determined that prohibiting one or more of those activities is justified to protect public safety.

The department is proposing that the firearm restriction on this property is necessary to protect public safety. The department has examined the following factors in making this determination: narrow width of the property, proximity of private homes to the property, and the property is adjacent to a public waterway. Nature based opportunities include the following...

The department's assessment of the allowed Nature-Based Outdoor Activity is available by request. To obtain a copy of the Public Safety Team Analysis of Nature Based Outdoor Activities, please contact the project contact listed below.



Public Safety Team
 - North Lake waterw

Written public comments on the proposed hunting season closure can be sent by email to Benjamin.Heussner@wisconsin.gov or mailed to Ben Heussner, Fisheries Biologist, S91W39091 Highway 59, Eagle, WI 53119. Written comments will be accepted through [DATE 15 DAYS AFTER PUBLICATION]. In accordance with s. NR 52.04 (2) (b), Wis. Admin. Code, objections on the prohibited activities on this property must show the proposed prohibition to be inconsistent with s. 23.0916 (2) (b), Stats. and s. NR 52.05, Wis. Admin. Code.

To learn more about the Knowles-Nelson Stewardship Program, visit [the DNR website](#) and search for "[Stewardship](#)."

Appendix E

Public feedback on proposed North Lake Carry-In Access, firearm restriction.

Benjamin

In reading the reasons for the firearm restriction it says discharging or carrying. Does that mean if I as a permitted concealed carry holder couldn't access the property or the landing if I was carrying my concealed firearm?

Harold Bohne

I received the public notice about the proposed change concerning firearms on North Lake, WI.

My wife and I kayak on many of the lakes in the area and are interested in North Lake. I examined the map on the DNR email notice but I can not find any info for North Lake on the DNR website. Boat access is not included in Google Maps.

When was this public area on North Lake purchased by Knowles-Nelson Stewardship Program.

Can you tell me the local road near the plot and where the gravel road is located to the boat launch?

I have a WI State park sticker. Would I need another sticker to launch out kayaks?

Any help would be appreciated,

-Larry Gold

Hi,

Your email is the only thing attached to the email newsletter announcement I just got, so you get my reply... If you are not responsible for this issue, please pass this along to whomever is.

Here is MY proposal.. Stop trying to back door an anti gun law and restriction in our state. Because that is ALL this is.

Whomever is pushing this, knows damn well there is NO THREAT what so ever to the "public" by those of us that carry, open or concealed. In fact, the person pushing this agenda should be asked one question.. When is the last time they ever heard of anyone open carry or conceal carry in the State of Wisconsin, going "nuts" and just pulling out a gun and shooting people because they can?

I am sick and tired of the leftist agenda trodding on the Constitutional Protections I served to defend. And I am no longer going to just sit back and say nothing anymore.

There is no reason or justification at all for any kind of restriction, none. There is no data supporting it, no studies supporting it and no previous actions by gun owners supporting it.

And it is illegal because this state cannot restrict us from carrying on public property, parks, recreation areas etc.

Feel free to contact me for further discussion.. Like I said, I will no longer sit here and keep quiet any longer and thus will offer any feedback you may want.. or not.

Sincerely,
Todd Butson

If Stewardship funds used to purchase this property it should not be restricted from normal use. You used the funds, knowing full well of the requirements for their use. The governor is anti hunter ,anti gun . He needs to live by the rules in place for the funds.
Eugene Beining.